

This page is mainly introduced the 310S chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 310S, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## **Data Table for Grades Stainless Steels 310S**

310S Standard Number:				
ITEM	ITEM Standard Number Descriptions			
1	A 213/A 213M (2011)	Seamless Ferritic and Austenitic Alloy-Steel Boiler, Superheater, and Heat- Exchanger Tubes		
2	A 240/A 240M (2012)	Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications		
3	A 249/A 249M (2010)	Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes		
4	A 276 (2008)	Stainless Steel Bars and Shapes		
5	A 312/A 312M (2012)	Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes		
6	A 314 (2008)	Stainless Steel Billets and Bars for Forging		
7	A 358/A 358M (2008)	Electric-Fusion-Welded Austenitic Chromium-Nickel Stainless Steel Pipe for High- Temperature Service and General Applications		
8	A 403/A 403M (2012)	Wrought Austenitic Stainless Steel Piping Fittings		
9	A 409/A 409M (2009)	Welded Large Diameter Austenitic Steel Pipe for Corrosive or High-Temperature Service		
10	A 473 (2009)	Stainless Steel Forgings		
11	A 479/A 479M (2011)	Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels		
12	A 511/A 511M (2012)	Seamless Stainless Steel Mechanical Tubing		
13	A 580/A 580M (2012)	Stainless Steel Wire		
14	A 813/A 813M (2009)	Single- or Double-Welded Austenitic Stainless Steel Pipe		
15	A 814/A 814M (2008)	Cold-Worked Welded Austenitic Stainless Steel Pipe		
16	A 943/A 943M (2009)	Spray-Formed Seamless Austenitic Stainless Steel Pipes		
17	A 959 (2011)	Standard Guide for Specifying Harmonized Standard Grade Compositions for Wrought Stainless Steels		
18	SAE J 405 (1998)	Chemical compositions of SAE wrought stainless steels		

310S Chemical composition(mass fraction)(wt.%)				
Chemical	Min.(%)	Max.(%)		
С		0.08		
Si		1.50		
Mn		2.00		

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## 310S Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

P		0.045
S		0.03
Cr	24.00	26.00
Ni	19.00	22.00

310S Physical Properties				
Tensile strength	115-234	σb/MPa		
Yield Strength	23	σ 0.2 ≥/MPa		
Elongation	65	δ5≥ (%)		
Ψ	-	ψ≥ (%)		
Akv	-	Akv≥/J		
HBS	123-321	-		
HRC	30	-		

310S Mechanical Properties				
Tensile strength	231-231	σb/MPa		
Yield Strength	154	σ 0.2 ≥/MPa		
Elongation	56	δ5≥(%)		
Ψ	-	ψ≥(%)		
Akv	-	Akv≥/J		
HBS	235-268	-		
HRC	30	-		

310S Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

310S Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Ф8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting



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Pipes / Tubes Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED
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We can produce Stainless Steels the specifications follows:

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