

This page is mainly introduced the SA-29 Grade 47L15 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of SA-29 Grade 47L15, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels SA-29 Grade 47L15

### SA-29 Grade 47L15 Standard Number:

| ITEM | Standard Number | Descriptions                                                                          |
|------|-----------------|---------------------------------------------------------------------------------------|
| 1    | SA-29/SA-29M    | Specification for Steel Bars, Carbon and Alloy, Hot-Wrought, General Requirements for |

### SA-29 Grade 47L15 Chemical composition(mass fraction)(wt.%)

| Chemical | Min.(%) | Max.(%) |
|----------|---------|---------|
| C        |         | 0.01    |
| Si       |         | 0.20    |
| Mn       |         | 0.30    |
| P        |         |         |
| S        |         |         |
| Ni       |         | 0.15    |
| Cr       | 28.00   | 30.00   |
| Al       |         |         |
| Cu       |         | 0.15    |
| Ti       |         |         |
| Fe       |         |         |
| N        |         | 0.02    |
| Mo       | 3.50    | 4.20    |

### SA-29 Grade 47L15 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta 5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | $Akv \geq$ /J            |

|     |         |   |
|-----|---------|---|
| HBS | 123-321 | - |
| HRC | 30      | - |

### SA-29 Grade 47L15 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta 5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### SA-29 Grade 47L15 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### SA-29 Grade 47L15 Range of products

| Product type    | Products                                 | Dimension                  | Processes                                   | Deliver Status                                                |
|-----------------|------------------------------------------|----------------------------|---------------------------------------------|---------------------------------------------------------------|
| Plates / Sheets | Plates / Sheets                          | 0.08-200mm(T)*W*L          | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar          | Φ8-1200mm*L                | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
| Coil / Strip    | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled                    | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes   | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded           | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

**We can produce Stainless Steels the specifications follows:**