

This page is mainly introduced the A 216 Grade WCC chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of A 216 Grade WCC, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels A 216 Grade WCC

A 216 Grade WCC Standard Number:

ITEM	Standard Number	Descriptions
1	A 216/A 216M (2012)	Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service

A 216 Grade WCC Chemical composition(mass fraction)(wt.%)

Chemical	Min.(%)	Max.(%)
C		0.08
Si		1.00
Mn	7.50	9.00
P		
S		
Ni	5.00	7.00
Cr	17.50	22.00
Al		
Cu		
Ti		
Fe		
N	0.25	0.50
Mo	2.00	3.00

A 216 Grade WCC Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J

HBS	123-321	-
HRC	30	-

A 216 Grade WCC Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

A 216 Grade WCC Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

A 216 Grade WCC Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows: