

This page is mainly introduced the 304 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 304, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels 304

304 Standard Number:		
ITEM	Standard Number	Descriptions
1	SAE AMS-QQ-S-763B (1998)	Steel, Corrosion Resistant, Bars, Wire, Shapes, and Forgings
2	SAE AMS-T-6845A (1999)	Tubing, Steel, Corrosion-Resistant (S30400), Aerospace Vehicle Hydraulic System 1/8 Hard Condition
3	SAE AMS-T-8506B (1999)	Tubing, Steel, Corrosion-Resistant, (304), Annealed, Seamless and Welded
4	SAE J 2515 (1999)	High temperature materials for exhaust manifolds
5	SAE J 405 (1998)	Chemical compositions of SAE wrought stainless steels
6	SAE J 467 (1968)	Special Purpose Alloys ("Superalloys")
7	SAE J 452	Chemical compositions, mechanical and physical properties of SAE aluminum casting alloys

304 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C		0.08
Si		1.00
Mn		2.00
P		0.045
S		0.03
Cr	18.0	20.0
Ni	8.00	10.5
N		0.10

304 Physical Properties		
Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-

HRC	30	-
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304 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	235-268	-
HRC	30	-

304 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
✓	✓	✓	✓	✓

304 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows: