

This page is mainly introduced the 304S15 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 304S15, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels 304S15

304S15 Standard Number:			
ITEM	TEM Standard Number Descriptions		
1	BS 1449-2	Steel plate, sheet and strip. Specification for stainless and heat-resisting steel plate, sheet and strip	
2	BS 1501-3	Steels for pressure purposes. Specification for corrosion- and heat-resisting steels: plates, sheet and strip	
3	BS 1502	Specification for steels for fired and unfired pressure vessels: sections and bars	
4	BS 1503	Specification for steel forgings for pressure purposes	
5	BS 1554	Specification for stainless and heat-resisting steel round wire	
6	BS 3605-1	Austenitic stainless steel pipes and tubes for pressure purposes. Specification for seamless tubes	
7	BS 6258	Specification for hollow steel bars for machining	
8	BS 970-1	Specification for wrought steels for mechanical and allied engineering purposes. General inspection and testing procedures and specific requirements for carbon carbon manganese, alloy and stainless steels	
9	BS 970-3	Specification for wrought steels for mechanical and allied engineering purposes. Bright bars for general engineering purposes	

304S15 Chemical composition(mass fraction)(wt.%)				
Chemical	Min.(%)	Max.(%)		
С		0.06		
Si		1.00		
Mn		2.00		
Р		0.045		
S		0.03		
Cr	17.00	19.00		
Мо				
Ni	8.00	11.00		

304S15 Physical Properties			
Tensile strength	115-234	σb/MPa	

304S15 Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

Yield Strength	23	σ 0.2 ≥/MPa	
Elongation	65	δ5≥ (%)	
Ψ	-	ψ≥ (%)	
Akv	-	Akv≥/J	
HBS	123-321	-	
HRC	30	-	

304S15 Mechanical Properties				
Tensile strength	231-231	σb/MPa		
Yield Strength	154 σ 0.2 ≥/N	σ 0.2 ≥/MPa		
Elongation	56	δ5≥(%)		
Ψ	-	ψ≥(%)		
Akv	-	Akv≥/J		
HBS	235-268	-		
HRC	30	-		

304S15 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

304S15 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Ф8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

We can produce Stainless Steels the specifications follows: