

This page is mainly introduced the X3CrNiMo13-4 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X3CrNiMo13-4, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels X3CrNiMo13-4

X3CrNiMo13-4 Standard Number:		
ITEM	Standard Number	Descriptions
1	NF EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels
2	NF EN 10088-1	Stainless steels - Part 1: List of stainless steels
3	NF EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
4	NF EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes
5	NF EN 10222-5	Steel forgings for pressure purposes - Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels
6	NF EN 10250-4	Open die steel forgings for general engineering purposes - Part 4: Stainless steels
7	NF EN 10272	Stainless steel bars for pressure purposes

X3CrNiMo13-4 Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C		0.05
Si		0.70
Mn		1.50
P		0.040
S		0.015
Cr	12.00	14.00
Mo	0.30	0.70
Ni	3.50	4.50
N	0.020	

X3CrNiMo13-4 Physical Properties		
Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa

Elongation	65	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq /J$
HBS	123-321	-
HRC	30	-

X3CrNiMo13-4 Mechanical Properties

Tensile strength	231-231	$\sigma b / MPa$
Yield Strength	154	$\sigma 0.2 \geq / MPa$
Elongation	56	$\delta 5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	$Akv \geq /J$
HBS	235-268	-
HRC	30	-

X3CrNiMo13-4 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

X3CrNiMo13-4 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	$\Phi 8$ -1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil / Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows: