

This page is mainly introduced the W109 Extra chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of W109 Extra, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Tool Die Steels W109 Extra

W109 Extra Standard Number:		
ITEM	Standard Number	Descriptions
1	SAE J 437 (1970)	Selection and heat treatment of tool and die steels
2	SAE J 438 (1970)	Tool and die steels

W109 Extra Chemical composition(mass fraction)(wt.%)		
Chemical	Min.(%)	Max.(%)
C	0.85	0.95
Si	0.10	0.40
Mn	0.10	0.40
Cr		
V		

W109 Extra Physical Properties		
Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

W109 Extra Mechanical Properties		
Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J

HBS	235-268	-
HRC	30	-

W109 Extra Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

W109 Extra Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows: