

This page is mainly introduced the 27CrMoV6-12 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 27CrMoV6-12, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Tool Die Steels 27CrMoV6-12

27CrMoV6-12 Standard Number:

ITEM	Standard Number	Descriptions
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27CrMoV6-12 Chemical composition (mass fraction) (wt.%)

Chemical	Min.(%)	Max.(%)
C	0.24	0.30
Si	0.40	0.60
Mn	0.30	0.70
P		0.030
S		0.030
Cr	1.30	1.50
Mo	1.10	1.40
V	0.35	0.45

27CrMoV6-12 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta_5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv \geq /J
HBS	123-321	-
HRC	30	-

27CrMoV6-12 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa

Elongation	56	$\delta_5 \geq (\%)$
ψ	-	$\psi \geq (\%)$
Akv	-	Akv $\geq J$
HBS	235-268	-
HRC	30	-

27CrMoV6-12 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

27CrMoV6-12 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows: