

This page is mainly introduced the 120W4 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 120W4, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Tool Die Steels 120W4

120W4 Standard Number:

ITEM	Standard Number	Descriptions
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120W4 Chemical composition (mass fraction) (wt.%)

Chemical	Min.(%)	Max.(%)
C	1.15	1.25
Si	0.15	0.30
Mn	0.20	0.35
P		0.035
S		0.035
Cr	0.15	0.25
Mo		
V		
W	0.90	1.10

120W4 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	Akv $\geq$ /J
HBS	123-321	-
HRC	30	-

120W4 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)

ψ	-	$\psi \geq (\%)$
Akv	-	Akv $\geq J$
HBS	235-268	-
HRC	30	-

120W4 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

120W4 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Tool Die Steels the specifications follows: